

FIG. 1

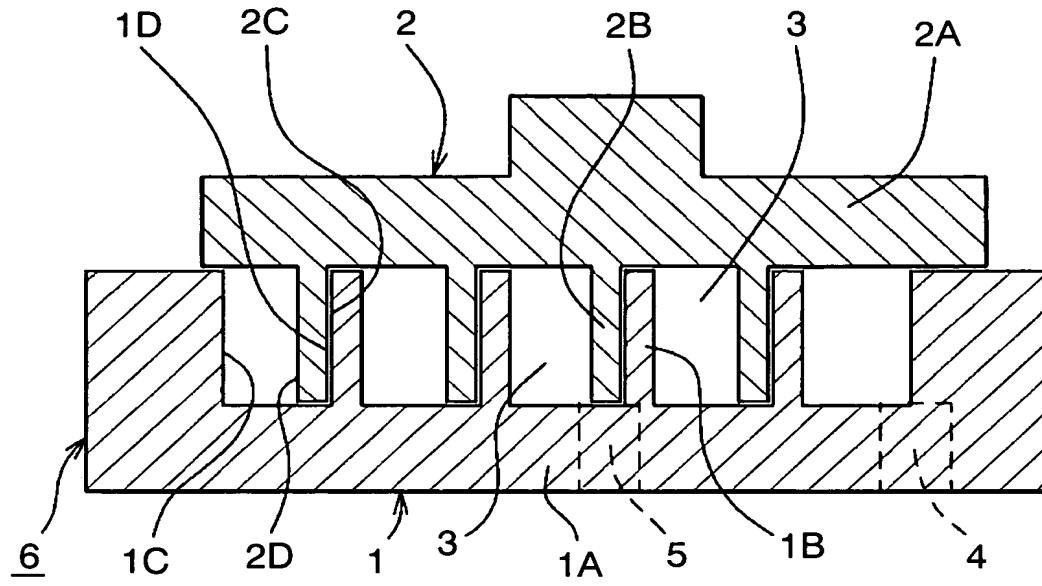


FIG. 2A

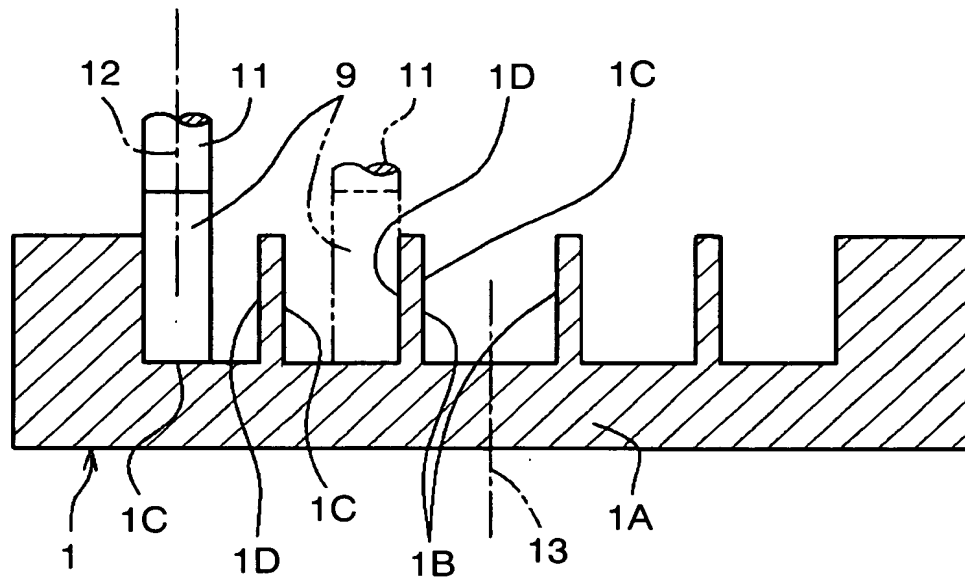


FIG. 2B

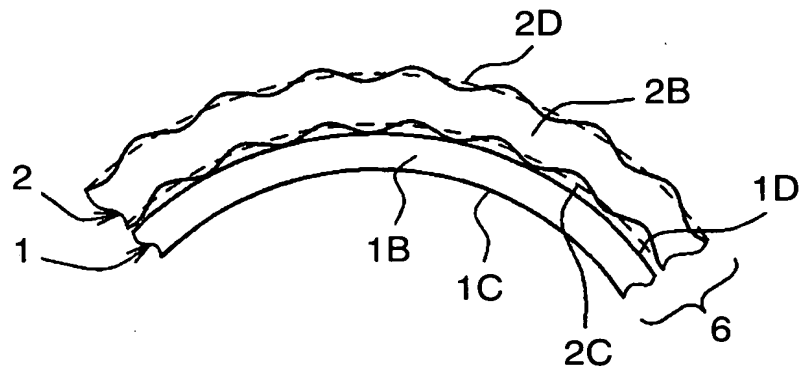


FIG. 2C

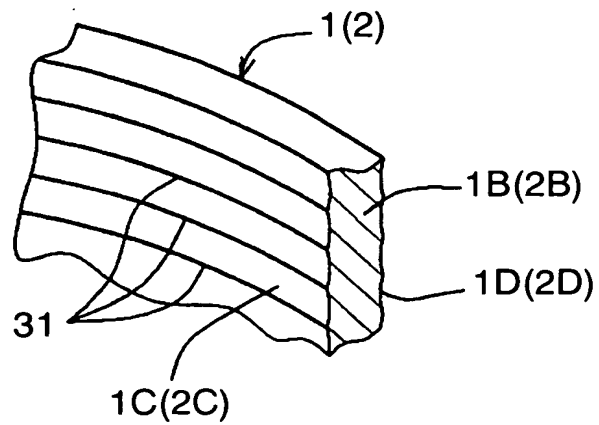


FIG. 3A

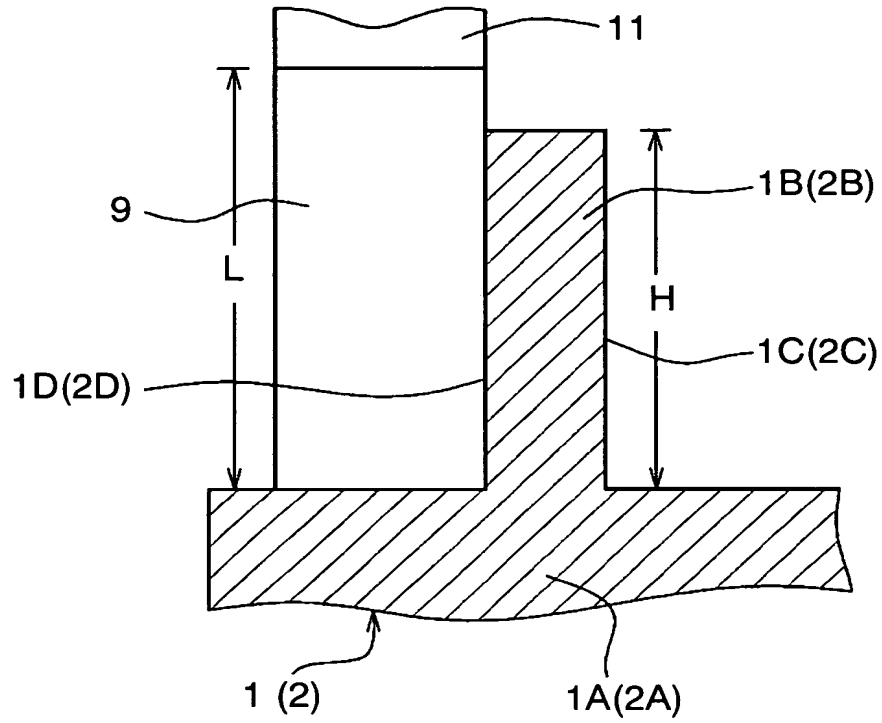


FIG. 3B

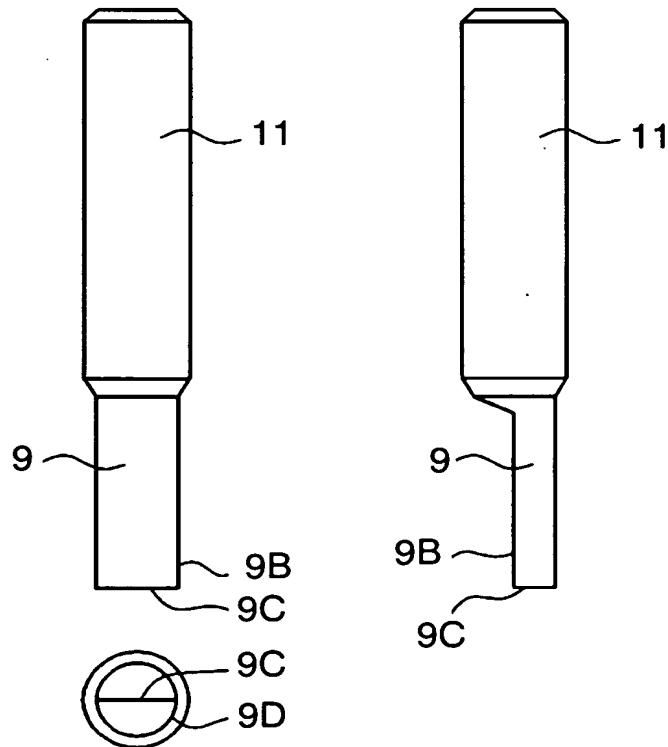


FIG. 4A

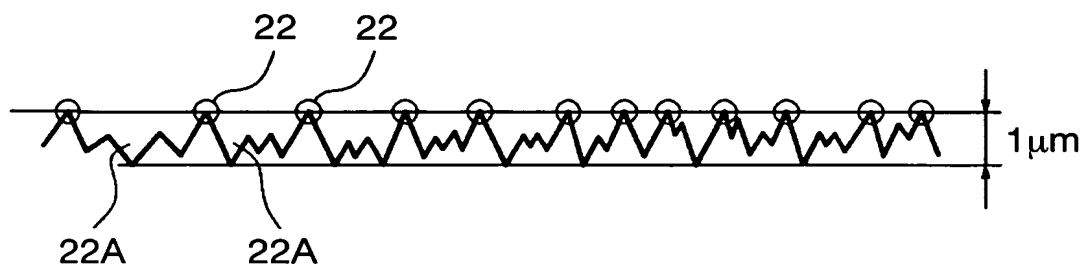


FIG. 4B

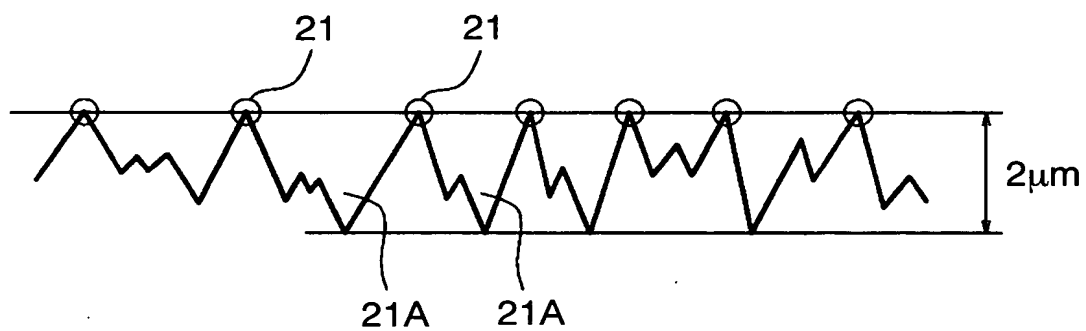


FIG. 5

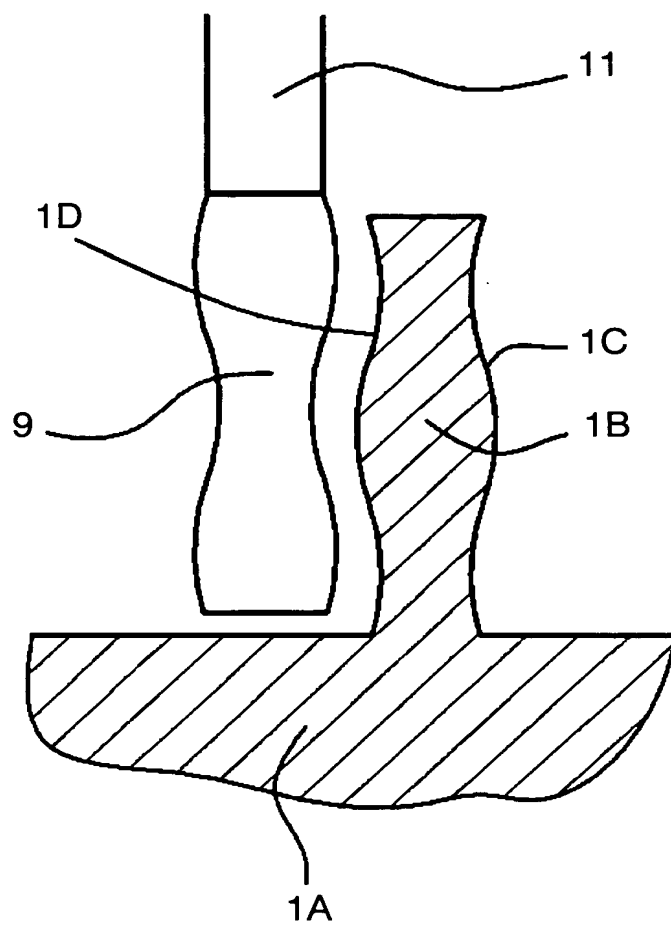
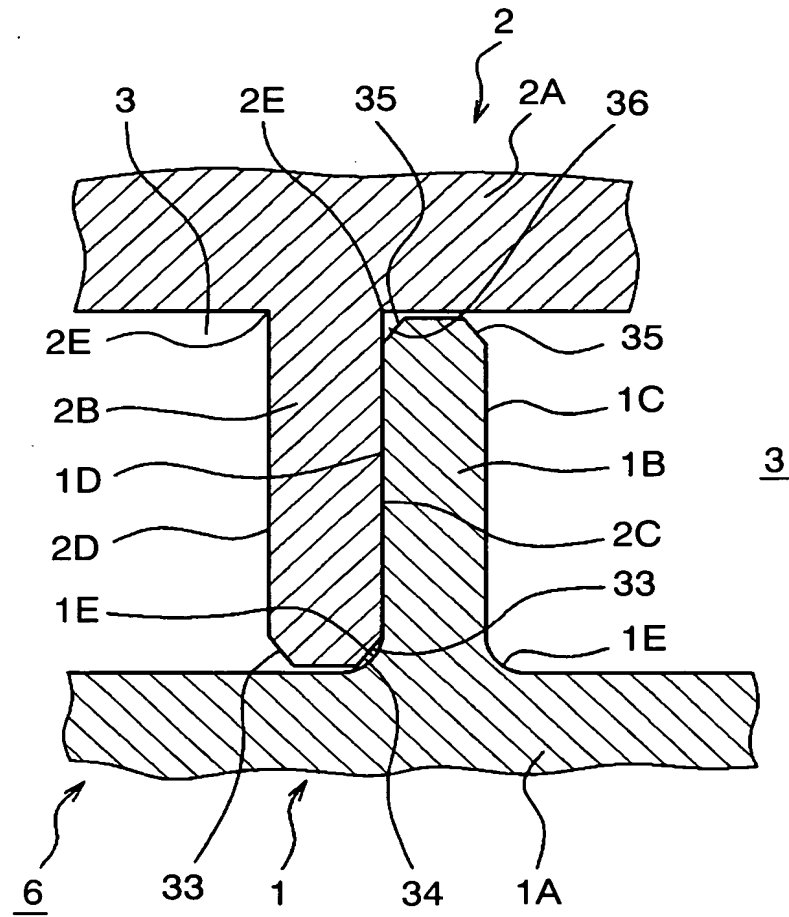


FIG. 6



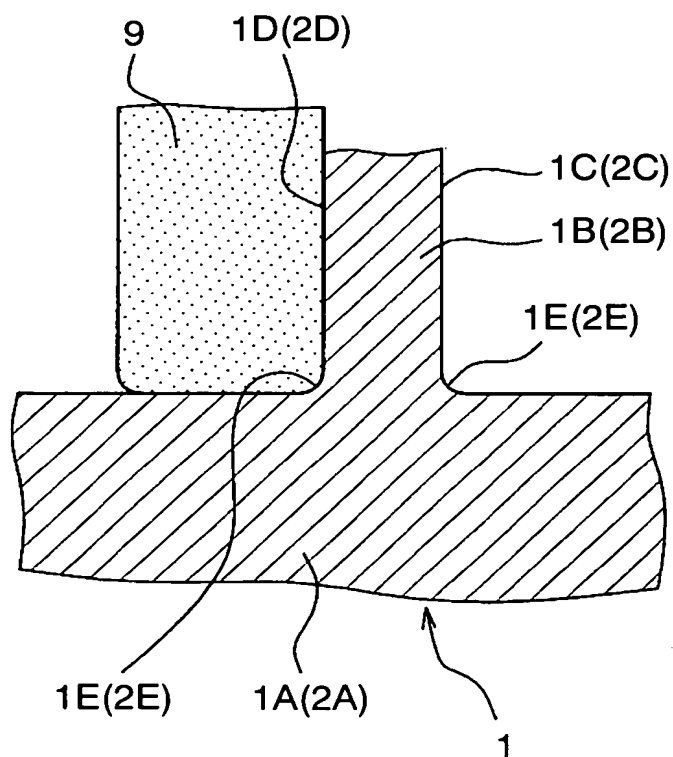


FIG. 9

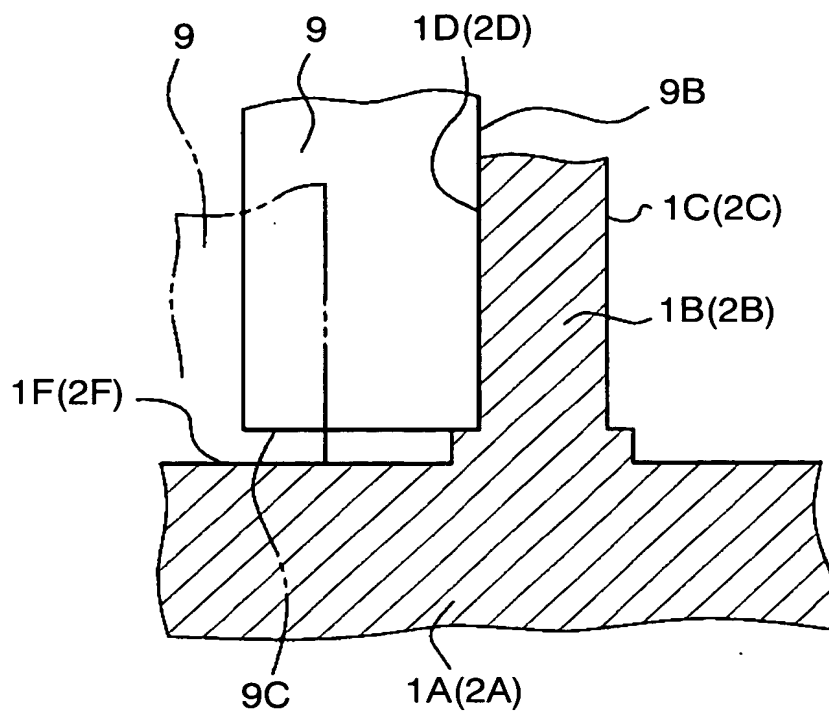


FIG. 10

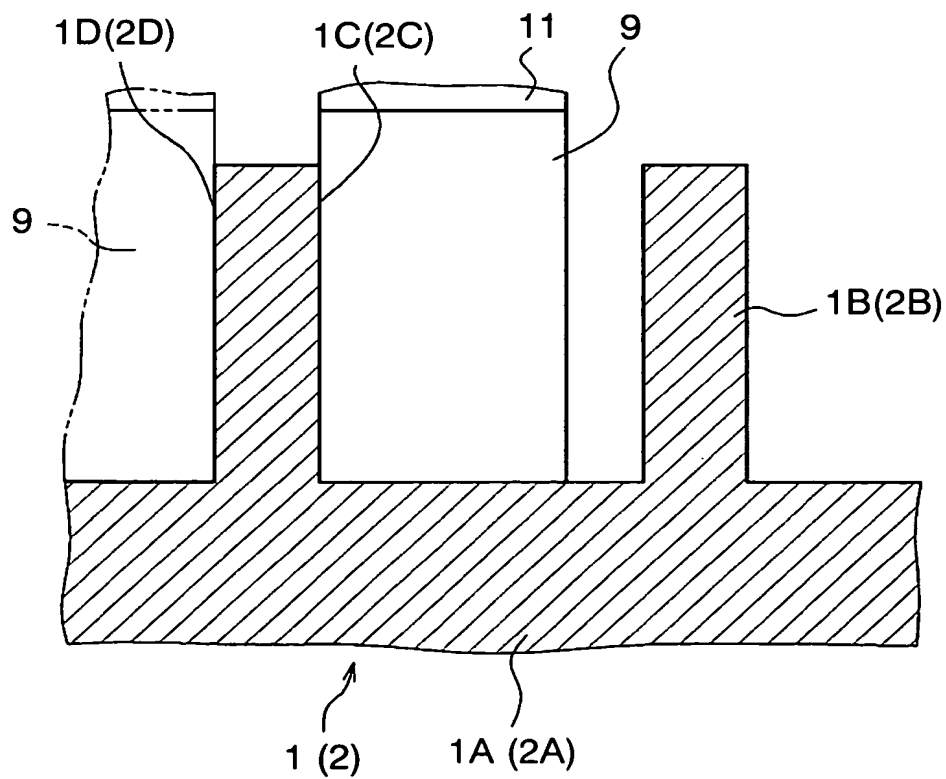


FIG. 11

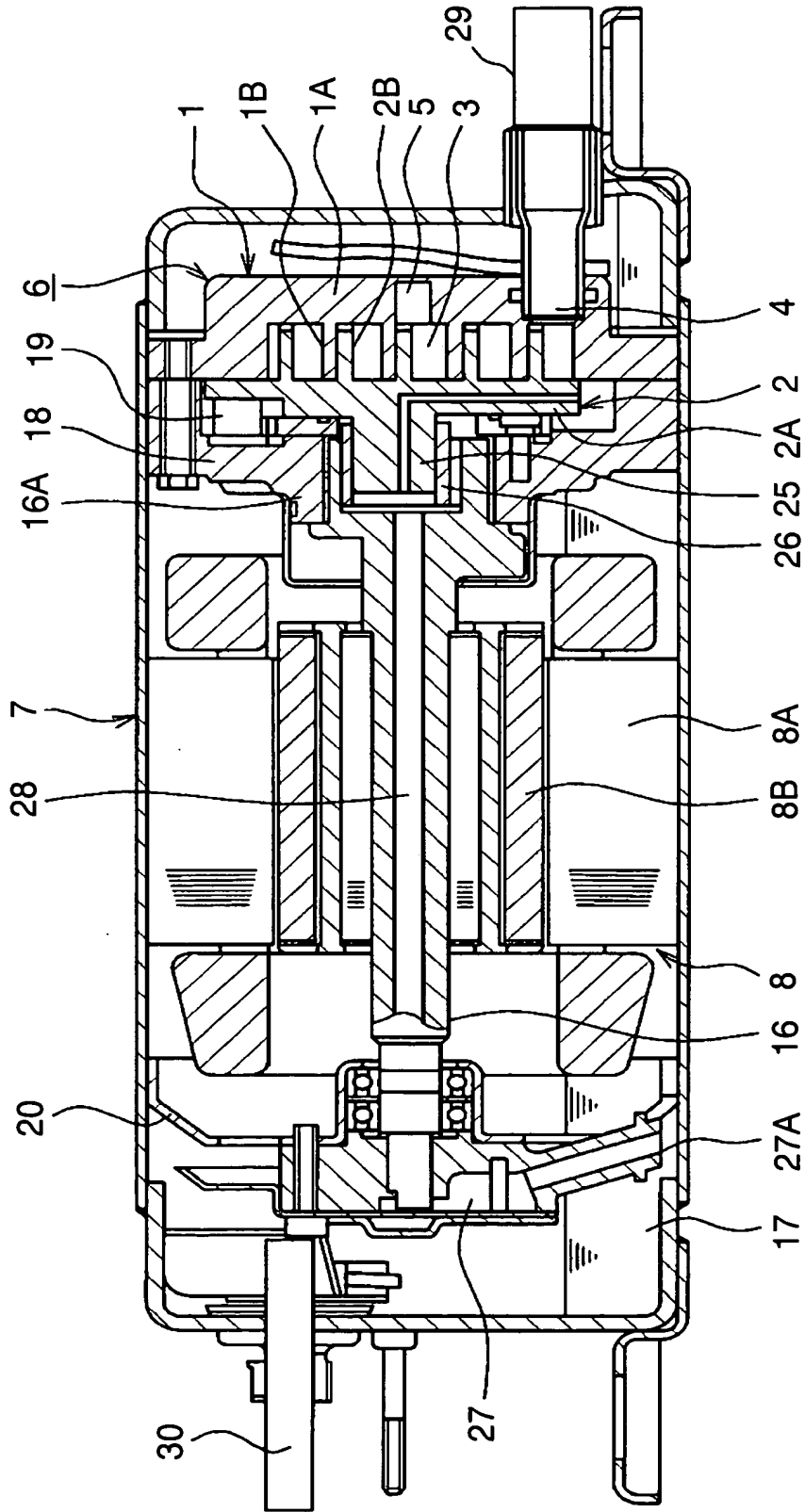


FIG. 12

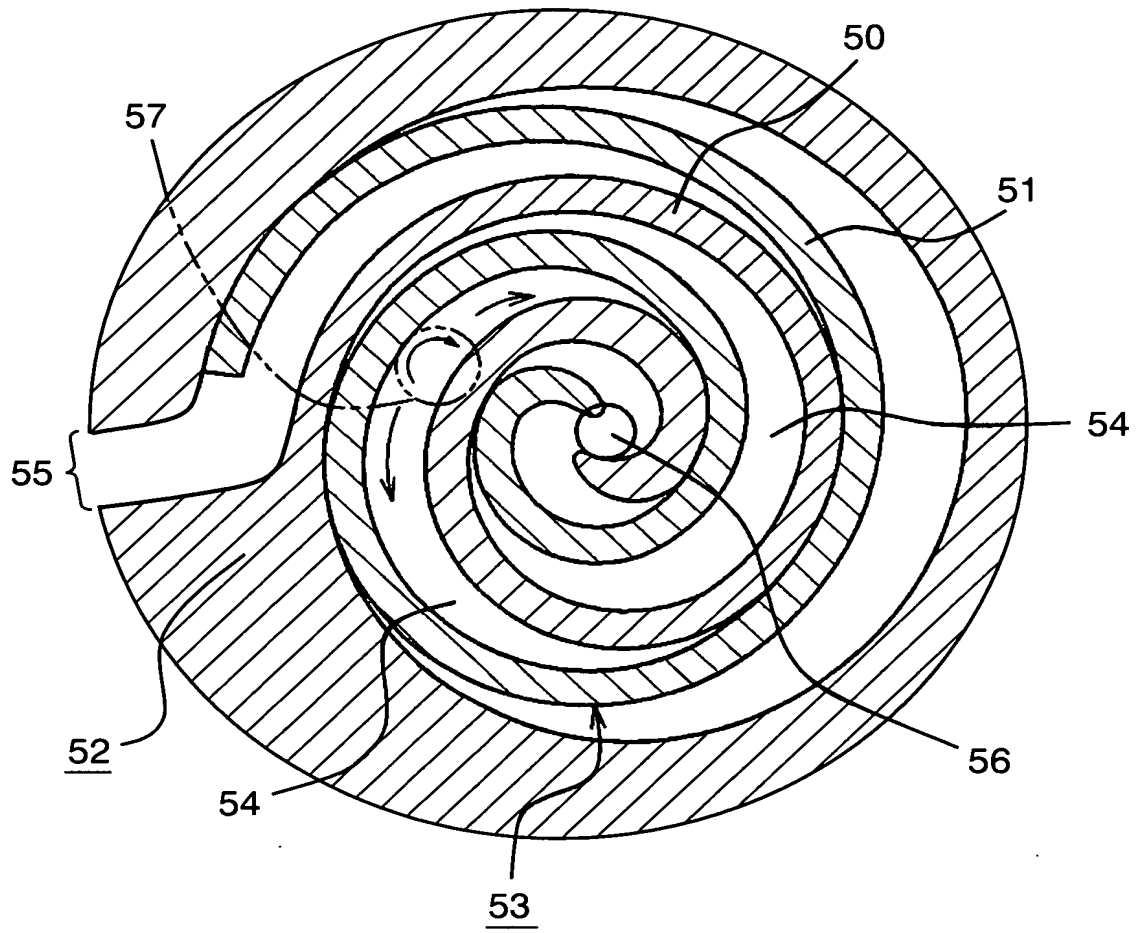
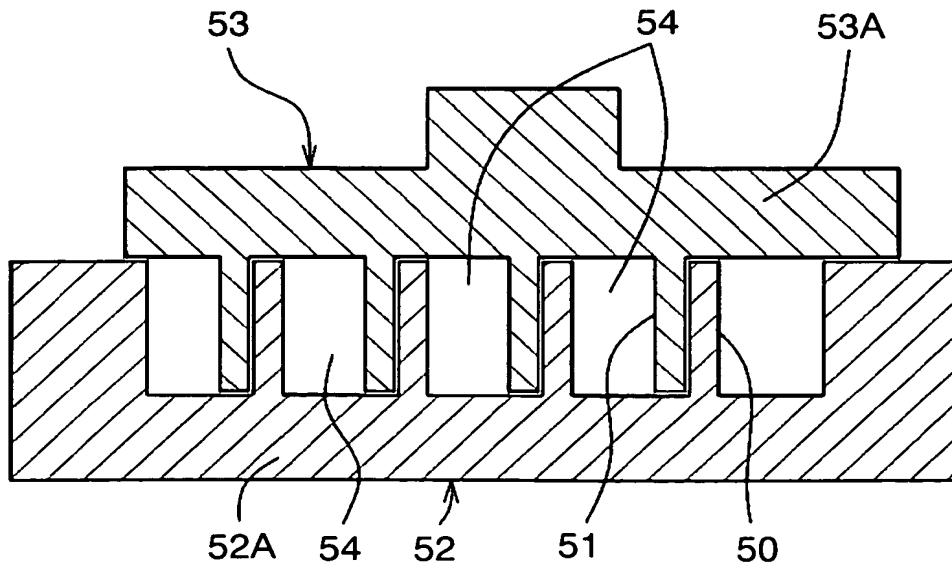


FIG. 13



Reference numerals in the drawings

1	Stationary scroll
2	Slewing scroll
1A, 2A	End plate
1F, 2F	End plate face
1B, 2B	Wrap
1C, 1D, 2C, 2D	Side face
1E, 2E	Corner part
3	Compression space
4	Inhale opening
5	Discharge opening
6	Scroll compressor
7	Sealed container
8	Motor
8A	Stator
8B	Rotator
9	Non-rotational tool
9A	Corner part
9B	Side face cutting blade
9C	Tip end face cutting blade
11	Machining shaft
12	Tool center axis line
13	Center axis line
16	Crank shaft
16A	Journal shaft
17	Lubrication storage
18	Main bearing member
19	Oldham's coupling
20	Sub bearing member
21	Machining convex
21A	Machining concave
25	Slewing shaft
26	Eccentric bearing
27	Oil feeding mechanism
27A	Oil-sucking tube
28	Oil-feeding path

29	Inhale tube
31	Machining mark
33, 35	Chamfer part
34, 36	Space
41	Chucking apparatus
42	Chucking table
43	Chucking member
44	End mill
45	Previously-machined face
50, 51	Wrap
52	Stationary scroll
52A, 53A	End plate
53	Slewing scroll
54	Compression space
55	Inhale opening
56	Discharge opening
57	End mill
70	Finishing allowance